

AMENDMENTS TO THE CLAIMS

1. (Currently Amended) A method for manufacturing a holding element in an edge area of a molded body, wherein the molded body ~~consisting is~~ of a brittle material ~~[[is]]~~ inserted into a molding tool, wherein a material well in the edge area of the molded body is formed by ~~means of~~ the molding tool, ~~wherein~~ the material well is at least partially filled by a plastic material, and ~~thereafter~~ then the molded body with the holding element formed on ~~[[it]]~~ is taken out of the molding tool, ~~wherein~~ the molded body (30) is maintained in the molding tool by ~~means of~~ a clamping element (40.3), ~~wherein~~ a section of the material well is delimited by ~~means of~~ the clamping element (40.3), and ~~wherein~~ a sealing element (20) is placed on the molded body (30) in a transition area between the material well and the clamping element (40.3), the method comprising:

~~characterized in that~~

placing the plastic material ~~is placed~~ into the material well and setting the plastic material during ~~sets in the course of~~ an extrusion process~~[[,]]~~;

partially displacing the sealing element (20) ~~is partially displaced~~ into the area of the material well~~[[,]]~~; and

Based Upon: PCT/EP02/14702

one of following ~~[[the]]~~ removal of the molded body (30) from the mold maintaining the sealing element (20) ~~remains~~ on the molded body~~[[, or]]~~ and ~~the~~ ~~sealing element (20) is partially removed~~ after the holding element (10) has been formed on then partially removing the sealing element (20).

2. (Currently Amended) The method in accordance with claim 1, wherein ~~characterized in that~~ an adhesive tape is glued as the sealing element (20) to the molded body (10).

3. (Currently Amended) The method in accordance with claim ~~[[1 or]]~~ 2, wherein ~~characterized in that~~ the sealing element (20) has at least one of an elastically ~~and/or~~ deformable and plastically deformable effective layer, which is deformed by ~~means of~~ the clamping element (40.3).

4. (Currently Amended) The method in accordance with claim 3, wherein ~~characterized in that~~ the effective layer has a Shore hardness in ~~[[the]]~~ a range between 40 and 80, preferably 50 to 70, Shore A.

Based Upon: PCT/EP02/14702

5. (Currently Amended) The method in accordance with ~~one~~ of claims 1 to claim 4, wherein ~~characterized in that~~ the material well is filled with a fiberglass-reinforced duromeric material.

6. (Currently Amended) The method in accordance with ~~one~~ of claims 1 to claim 5, wherein ~~characterized in that the~~ a thickness of the material of the sealing element (20) is ~~selected to lie in~~ ~~[[the]]~~ a range of 0.1 mm to 0.5 mm, preferably ~~in the range~~ of 0.2 mm to 0.4 mm.

7. (Currently Amended) The method in accordance with ~~one~~ of claims 1 to claim 6, wherein ~~a characterized in that the~~ width of the sealing element (20) ~~(extension of the sealing element (20) in a~~ ~~[[the]]~~ direction of ~~[[the]]~~ a connecting plane of the sealing element (20) with the molded body (30)~~[[]]]~~ is selected to ~~[[lie]]~~ be within ~~[[the]]~~ a range of 10 mm to 25 mm, preferably ~~in the range~~ of 12 mm to 18 mm.

8. (Currently Amended) The method in accordance with ~~one~~ of claims 1 to claim 7, wherein ~~characterized in that~~ the sealing element (20) has a temperature resistance greater than 160°C.

Based Upon: PCT/EP02/14702

9. (Currently Amended) The method in accordance with ~~one of claims 1 to claim 8, wherein a~~ characterized in that the distance of the sealing element (20) from ~~[[the]]~~ an edge of the molded body (30) is selected to ~~[[lie]]~~ be in ~~[[the]]~~ a range between 0 and 10 mm, preferably ~~in the range~~ between 1 mm and 5 mm.

10. (Currently Amended) The method in accordance with ~~one of claims 1 to claim 9, wherein~~ characterized in that the sealing element (20) is placed ~~extending~~ extends around the molded body (30).

11. (Currently Amended) The method in accordance with claim 10 wherein the ~~[[A]]~~ molded body ~~[[with]]~~ has a holding element ~~produced in accordance with the method of one of claims 1 to 10.~~

12. (New) The method in accordance with claim 1, wherein the sealing element (20) has at least one of an elastically deformable and plastically deformable effective layer, which is deformed by the clamping element (40.3).

Based Upon: PCT/EP02/14702

13. (New) The method in accordance with claim 12, wherein the effective layer has a Shore hardness in a range between 40 and 80, preferably 50 to 70, Shore A.

14. (New) The method in accordance with claim 1, wherein the material well is filled with a fiberglass-reinforced duromeric material.

15. (New) The method in accordance with claim 1, wherein a thickness of the material of the sealing element (20) is in a range of 0.1 mm to 0.5 mm, preferably of 0.2 mm to 0.4 mm.

16. (New) The method in accordance with claim 1, wherein a width of the sealing element (20) in a direction of a connecting plane of the sealing element (20) with the molded body (30) is selected to be within a range of 10 mm to 25 mm, preferably of 12 mm to 18 mm.

17. (New) The method in accordance with claim 1, wherein the sealing element (20) has a temperature resistance greater than 160°C.

Based Upon: PCT/EP02/14702

18. (New) The method in accordance with claim 1, wherein a distance of the sealing element (20) from an edge of the molded body (30) is selected to be in a range between 0 and 10 mm, preferably between 1 mm and 5 mm.

19. (New) The method in accordance with claim 1, wherein the sealing element (20) extends around the molded body (30).

20. (New) The method in accordance with claim 1 wherein the molded body has a holding element.